



18963

| Parts List |       |         |                                  |     |          |
|------------|-------|---------|----------------------------------|-----|----------|
| Ref        | Class | Part    | Description                      | Qty | Footnote |
| -          | 1647  | 9148A18 | GEAR HOUSING (LONG) (BLACK)      | 1   |          |
| -          | 1647  | 9148A19 | GEAR HOUSING (X-LONG) (BLAC      | 1   |          |
| -          | 1647  | 9148A20 | GEAR HOUSING (LONG) (GRAY)       | 1   |          |
| -          | 1647  | 9148A21 | GEAR HOUSING (X-LONG) (GRAY)     | 1   |          |
| -          | 1647  | 9148A36 | GEAR HOUSING (LONG) (OYSTER)     | 1   |          |
| -          | 1647  | 9148A25 | GEAR HOUSING (X-LONG) (OYST)     | 1   |          |
| 1          | 1647  | 9148A11 | GEAR HOUSING ASSEMBLY (BI        | 1   |          |
| 1          | 1647  | 9148A12 | GEAR HOUSING ASSEMBLY (G         | 1   |          |
| 1          | 1647  | 9148A24 | GEAR HOUSING ASSEMBLY (O'        | 1   |          |
| 48         |       | 89594A  | FOLLOWER, CAM                    | 1   |          |
| 49         |       | 78956   | SHIFT CAM                        | 1   |          |
| 50         |       | 79911   | ROD, CLUTCH ACTUATOR             | 1   |          |
| 51         | 24    | 79910   | SPRING, COMPRESSION              | 2   |          |
| 52         | 12    | 78910   | WASHER, COMPRESSION SPR          | AR  |          |
| 53         | 17    | 78906   | PIN, SPRING LOCATOR              | 1   |          |
| 54         | 15    | 47397A  | SHIM SET, BEARING OUTER R.       | AR  |          |
| 55         | 31    | 78172A  | BEARING ASSEMBLY, Tapered        | 1   |          |
| 56         | 43    | 44102A  | FORWARD GEAR ASSEMBLY            | 1   |          |
| 57         | 31    | 73363   | ROLLER BEARING, FORWAR           | 2   |          |
| 58         | 52    | 78959   | RATCHET, SLIDING CLUTCH          | 1   |          |
| 59         | 17    | 78905   | PIN, Cross, RATCHET TO PROP      | 1   |          |
| 60         | 17    | 78909   | PIN, Detent, RATCHET             | 2   |          |
| 61         | 24    | 78962   | SPRING, RETAINING - CROSS        | 2   |          |
| 62         | 44    | 94148   | PROPELLER SHAFT                  | 1   |          |
| 63         |       | N.S.S.  | Not Sold Seperate, Reverse Gear  | 1   | 11       |
| 64         |       | 68100   | RING, THRUST-BEARING CARF        | 1   |          |
| 65         | 30    | 88957A  | BEARING, BALL - REVERSE GE       | 1   |          |
| 66         | 25    | 31534   | O-RING, BEARING CARRIER          | 1   | 2,11     |
| 67         |       | 43567A  | BEARING CARRIER ASSEMBLY         | 1   |          |
| 68         | 31    | 30956   | BEARING, Needle, BEARING C       | 1   |          |
| 69         | 26    | 76868   | SEAL, BEARING CARRIER            | 2   | 11       |
| 70         | 28    | 30281   | KEY, LOCATING - BEARING CA       | 1   |          |
| 71         | 14    | 79447   | TAB WASHER, GEAR HOUSING         | 1   |          |
| 72         |       | 79448   | RETAINER, GEAR HOUSING           | 1   |          |
| 73         |       | 31640A  | TRIM TAB ASSEMBLY, GEAR H        | 1   |          |
| 74         | 10    | 66024   | SCREW, (.437-14 x 1.75), TRIM    | 1   |          |
| 75         | 12    | 45176   | WASHER, (.453 x .812 x .105), DR | 2   |          |
| 76         | 11    | 34933   | NUT, (.437-20), DRIVE SHAFT HO   | 2   |          |
| 77         | 10    | 65210   | SCREW, (.375-16 x 1.00), GEAR H  | 1   |          |
| 77         | 10    | 74727   | SCREW, (.375-16 x 6.00), GEAR H  | 1   |          |
| 78         |       | 12171   | THRUST HUB                       | 1   |          |